



Cylinder Head Parts

Parts Catalogue

*Vol. 1
November 2025*



An ISO 9001:2008 Certified Co.

About us

EMPIRE COMPONENTS (P) LTD. is a hightech Enterprise specialized in development, production and sales of Auto parts. The manufacturing standards of all our parts are very high and ensure the maximum degree of safety under all climatic conditions. Our products are exported to more than 27 countries world-wide.

Quality Policy

We are committed to manufacture, supply and export Auto components to the entire satisfaction of Customers. Our aim is to progress through Continual Improvement in Quality & Productivity.

This is achieved through :

- Meeting the exact requirements of Quality & Productivity consistently.
- On time delivery.
- Building a Competent Work Force.
- Setting & reviewing quality objectives in every department.
- Effective Implementation of Quality Management System based on ISO 9001:2008 requirements.

EO[®]
Original Parts

Cylinder Head Parts





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CATERPILLAR
O.E.M. PART No. 2291490



CATERPILLAR
O.E.M. PART No. 1054232



CATERPILLAR
O.E.M. PART No. 1161102



CATERPILLAR
O.E.M. PART No. 1193061



CATERPILLAR STEEL
O.E.M. PART No. 1193061



CATERPILLAR
O.E.M. PART No. 1785037



CATERPILLAR
O.E.M. PART No. 2260262



CATERPILLAR
O.E.M. PART No. 2271200



CATERPILLAR
O.E.M. PART No. 2272911



CATERPILLAR
O.E.M. PART No. 2274239



CUMMINS
O.E.M. PART No. 169630



CUMMINS STEEL
O.E.M. PART No. 169630



CUMMINS
O.E.M. PART No. 3011934



CUMMINS STEEL
O.E.M. PART No. 3011934



CUMMINS
O.E.M. PART No. 3080876



CUMMINS
O.E.M. PART No. 3417717



CUMMINS
O.E.M. PART No. 3686873



CUMMINS
O.E.M. PART No. 3686961



DETROIT DIESEL
O.E.M. PART No. 8925891



DETROIT DIESEL
O.E.M. PART No. 23501580



DETROIT DIESEL
O.E.M. PART No. 23533148



DETROIT DIESEL
O.E.M. PART No. 23534745



DETROIT DIESEL
O.E.M. PART No. A9360170388



FORD
O.E.M. PART No. 8C3Z9N951A



FORD
O.E.M. PART No. 1828320C1



FORD
O.E.M. PART No. 1814376C1



JOHN DHEERE
O.E.M. PART No. RE528634



JOHN DHEERE
O.E.M. PART No. RE531334



KOMATSU
O.E.M. PART No. 6128111130



KOMATSU
O.E.M. PART No. 6136111130



KOMATSU
O.E.M. PART No. 6162131130



MERCEDES BENZ
O.E.M. PART No. 3520170053



MERCEDES BENZ
O.E.M. PART No. 5410170188



MERCEDES BENZ
O.E.M. PART No. 9060170488B



NAVISTAR
O.E.M. PART No. 675442C1



NAVISTAR
O.E.M. PART No. 1814376C1



NAVISTAR
O.E.M. PART No. 1818778C1



NAVISTAR
O.E.M. PART No. 1841095C1



SCANIA
O.E.M. PART No. 1857051



BLACK SCANIA
O.E.M. PART No. 1857052



SCANIA
O.E.M. PART No. 1857052



VOLVO INJECTOR SLEEVE



VOLVO INJECTOR SLEEVE 1



VOLVO INJECTOR SLEEVE 2



VOLVO INJECTOR SLEEVE 3



VOLVO INJECTOR SLEEVE 4



VOLVO
O.E.M. PART No. 468263-9



VOLVO
O.E.M. PART No. 470247-8



VOLVO
O.E.M. PART No. 1546718



VOLVO
O.E.M. PART No. 20463179



VOLVO
O.E.M. PART No. 21351717



VOLVO
O.E.M. PART No. 85137065



ZETOR
O.E.M. PART No. 69010557



ZETOR PHOSPHATED
O.E.M. PART No. 69010557



IVECO
O.E.M. PART No. 4673598



HINO
O.E.M. PART No. 11761200



MACK
O.E.M. PART No. 5010438065



ISUZU
O.E.M. PART No. 8976023011



MAN
O.E.M. PART No. 51031006053



DAF, PACCAR
O.E.M. PART No. 1629459



CASH IH
O.E.M. PART No. 326503R1



URSUS
O.E.M. PART No. 69010557



INJECTOR SLEEVE



INJECTOR SLEEVE 1



INJECTOR SLEEVE 2



INJECTOR SLEEVE 3



INJECTOR SLEEVE 4



INJECTOR SLEEVE 5



INJECTOR SLEEVE 6



INJECTOR SLEEVE 7



INJECTOR SLEEVE 8



INJECTOR SLEEVE 9

INJECTOR SLEEVE HOLDER



INJECTOR SLEEVE 10



CUMMINS
O.E.M. PART No. 3011935

VALVE SEAT INSERTS

MERCEDES BENZ

Engine No./Model No.	OEM Ref. No.	IN/EX	Material
OM-314/352	352 053 3131/352 053 1631	IN	SPL-1
	352 053 2032/352 053 0032	EX	SPL-1
OM-355	355 053 1131	IN	SPL-1
	355 053 1832/355 053 1032	EX	SPL-1
OM-355(A)	355 053 0131	IN	SPL-1
	355 053 0032	EX	SPL-1
OM-366	366 053 2031	IN	SPL-1
	366 053 2032	EX	SPL-1
OM-403	403 053 0931/403 053 1531	IN	SPL-1
	403 053 2132/403 053 0032	EX	SPL-1
OM-501	541 053 0532	IN	SPL-1
	541 053 1731	EX	SPL-1
OM-906	906 053 0131	IN	SPL-1
	906 053 0132	EX	SPL-1
OM-360	327 053 0531	IN	SPL-1
	327 053 0532	EX	SPL-1
OM-457	457 053 1631	IN	SPL-1
	457 053 1332	EX	SPL-1

VOLVO

Engine No./Model No.	OEM Ref. No.	IN/EX	Material
TD-60	465 158-4	IN	PL-12M
	465 155-0	EX	PL-12M
TD-100	422 011-7	IN	PL-12M
	467 475-0	EX	PL-12M
TD-120/F-12	423 011-6	IN	PL-12M
	468 448-6	EX	PL-12M
D-45/D-70	421011-8	IN	PL-12M
	421012-6	EX	PL-12M
FH-12	20459329	IN	PL-12M
	3169366	EX	PL-12M
FH-13	20561997	IN	PL-12M
	20530103	EX	PL-12M
FM-9	8148036	IN	PL-12M
	20459643/8148275	EX	PL-12M
D7A/B/C	477657-1	IN	PL-12M
	477659-7	EX	PL-12M
FH-16	20709467	IN	PL-12M
	20564028	EX	PL-12M
TD-101/103	467474	IN	PL-12M
	1545886/11987041	EX	PL-12M
D7D	20459962/4252442	IN	PL-12M
	20459963/20845144	EX	PL-12M
D4D		IN	PL-12M
		EX	PL-12M
B7R	20833927/21087443	IN	PL-12M
	20833930	EX	PL-12M

CUMMINS

Engine No./Model No.	OEM Ref. No.	IN/EX	Material
NH	69965	IN/EX	PL-12M
NT	3017759	IN/EX	PL-12M
NTA-855(BIG CAM)	3017759	IN/EX	PL-12M
KT	3086191	IN	NON-MAGNATIC
	3086192	EX	NON-MAGNATIC
N-14		IN	PL-12M
		EX	PL-12M
6CT	3924582	IN	PL-12M
	3929005	EX	PL-12M
6BT	3906854	IN	PL-12M
	3904105	EX	PL-12M
ISB 24V	3943449	IN	PL-12M
	3943450	EX	PL-12M
ISC/QSC/ISL/QSL- 9 SERIES 24V	3940152/3969704	IN	PL-12M
	3940153/3968074	EX	PL-12M
ISX	3104445/3681071/4059215	IN	PL-12M
	3679537/3679659/3683349	EX	PL-12M
L10/M11/QSM11	3820180/3028070	IN/EX	PL-12M

KOMATSU

Engine No./Model No.	OEM Ref. No.	IN/EX	Material
D-155	6127-11-1335	IN	PL-12M
	6127-11-1325	EX	PL-12M
D-170		IN	PL-12M
		EX	PL-12M
D-105/108/110	6136-12-1310	IN	PL-12M
	6136-12-1320	EX	PL-12M
D-125	6150-11-1331	IN	PL-12M
	6150-11-1320	EX	PL-12M
D-95/D-95L	6209-11-1430	IN	PL-12M
	6207-11-1440	EX	PL-12M
4D94		IN	PL-12M
		EX	PL-12M
4D95		IN	PL-12M
		EX	PL-12M

PERKINS

Engine No./Model No.	OEM Ref. No.	IN/EX	Material
PERKINS-1004/1006	3314A121	EX	SPL-1
	3324E003/3314A002	IN	SPL-1
PERKINS-404-C		IN	PL-476+CU
		EX	PL-476+CU
PERKINS-1103/1104	3314A241	IN	SPL-1
	3314A231	EX	SPL-1
PERKINS-1300E	1827121C2	IN	SPL-1
	1830711C1	EX	SPL-1
PERKINS-3008/3012	CV20814/CV7699	IN	SPL-1
	CV20815/CV21069/OE43633	EX	SPL-1
PERKINS-4000/DORMAN-LD	740/106	IN	SPL-1
	740/105	EX	SPL-1
PERKINS-4008/4010/4012	740/107	IN	SPL-1
	740/101	EX	SPL-1

CATERPILLER

Engine No./Model No.	OEM Ref. No.	IN/EX	Material
3304DI,4304	7N 4448	IN	PL-12M
	2W 4837	EX	PL-12M
3306DI,3406,3412,6796,5096	4N 5893	IN	PL-12M
3306DI,3406,3412,6796,5096,3406DI,1105096	9S 9699,1W 5283	EX	PL-12M,XL-8
		IN	PL-12M
3304PC,3306PC,1188		EX	PL-12M
		IN	PL-12M
D339,D342,D364,D375,D386,D397,D8,6000,6004	9M 8745	IN	PL-12M
	8M 9810	EX	PL-12M
CP-3114	7W8065	IN	PL-12M
	1W2713	EX	PL-12M
CP-3116/3126	163-9063/169-6862	IN	PL-12M
	1W2713	EX	PL-12M
CP C15/C18/C27/C32	224-3983	IN	J120V
	226-5561	EX	W100/J3
CP-C7/3126B	217-5213/264-6157/155-9504	IN	PL-12M
	147-8218/232-1285	EX	PL-12M
CP-C10/C12	138-2006/138-1999/179-9454	IN	PL-12M
	138-2005/138-1997/179-9453	EX	J89
CP-C11/C13	224-2410/260-4855	IN	J120V
	224-1270	EX	J89
CP-G3406 GAS	214-3286	IN	J120V
	2212-0936	EX	W100/J3
CP-C9/C336(24V)	241-8388	IN	J120V
	221-8917	EX	J-3/W-100
CP-C9/A/B/CSV/ACERT(24V)	212-8918	IN	J120V
	212-8917	EX	J3/W-100

SCANIA

Engine No./Model No.	OEM Ref. No.	IN/EX	Material
DN-11	289517-5	IN	SLP-1
	242672	EX	SLP-1
D9/DC9	351351	IN	SLP-1
	351352	EX	SLP-1
DC16	1510399	IN	SLP-1
	1403828/1805493	EX	SLP-1

MAN

Engine No./Model No.	OEM Ref. No.	IN/EX	Material
D2876	51032030301	IN	PL-12M
	51032030302	EX	PL-12M
D2566/D2866	51.03203.0242	IN	PL-12M
	51.03203.0184	EX	PL-12M
D0824(8V)/D0826(12V)	51.03203-0333/51.03203-0319	IN	PL-12M
	51.03203-0305/51.03203-0219	EX	PL-12M
D0834(16V)/D0836(24)	51.03203.0382	IN	PL-12M
	51.03203.0409	EX	PL-12M
D2066F/D2066LOH/D2066LUH	51.03203.0365/51.03203.0468	IN	PL-12M
	51.03203.0366/51.03203.0402	EX	PL-12M

IVECO

Engine No./Model No.	OEM Ref. No.	IN/EX	Material
330		IN	PL-33M
		EX	PL-33M

JCB

Engine No./Model No.	OEM Ref. No.	IN/EX	Material
3DX/EURO-III 16(V)	MF-2691	IN	SPL-1
	MF-2756	EX	SPL-1

MAZDA

Engine No./Model No.	OEM Ref. No.	IN/EX	Material
R2		IN	SPL-1
		EX	SPL-1
RF		IN	SPL-1
		EX	SPL-1
SL		IN	SPL-1
		EX	SPL-1

MITSUBISHI

Engine No./Model No.	OEM Ref. No.	IN/EX	Material
4D30		IN	SPL-1
		EX	SPL-1
4D55/4D56		IN	SPL-1
		EX	SPL-1
4D31		IN	SPL-1
		EX	SPL-1
4M40		IN	SPL-1
		EX	SPL-1
6D14		IN	SPL-1
		EX	SPL-1
6D15		IN	SPL-1
		EX	SPL-1
6DS7		IN	SPL-1
		EX	SPL-1
S4E		IN	SPL-1
		EX	SPL-1
S4S		IN	SPL-1
		EX	SPL-1

ISUZU

Engine No./Model No.	OEM Ref. No.	IN/EX	Material
4BA1/4BC1		IN	SPL-1
		EX	SPL-1
4BD1/4BE1		IN	SPL-1
		EX	SPL-1
4EE1/4EC1		IN	SPL-1
		EX	SPL-1
4HF1		IN	SPL-1
		EX	SPL-1
4JA1/4JB1		IN	SPL-1
		EX	SPL-1
4JG2		IN	SPL-1
		EX	SPL-1
6BB1		IN	SPL-1
		EX	SPL-1
6HE1		IN	SPL-1
		EX	SPL-1
6HH1		IN	SPL-1
		EX	SPL-1
6HL1		IN	SPL-1
		EX	SPL-1
330/4HK1/6HK1		IN	SPL-1
		EX	SPL-1
C190		IN	SPL-1
		EX	SPL-1
C240		IN	SPL-1
		EX	SPL-1
DA640		IN	SPL-1
		EX	SPL-1

JOHN DEERE

Engine No./Model No.	OEM Ref. No.	IN/EX	Material
3029/4039/4045/6059/6068	R-106831	IN	PL12M
	R-106829	EX	PL12M
4045(16V)6068(24V)	RE518082/R504969/R515034	IN	PL12M
	RE518083/R504968/R515033	EX	PL12M
6081(12V)	R121193	IN	PL12M
	R119132	EX	PL12M
6090(24V)POWERTECH-PLUS	R527285	IN/EX	PL12M
6105A(10.5L)/6125A(12.5L)(24V)	R504713/R502401	IN/EX	PL12M

TOYOTA

Engine No./Model No.	OEM Ref. No.	IN/EX	Material
TDZ		IN	SPL-1
		EX	SPL-1
2L		IN	SPL-1
		EX	SPL-1
2C/1C		IN	SPL-1
		EX	SPL-1
3L		IN	SPL-1
		EX	SPL-1
5L		IN	SPL-1
		EX	SPL-1
14B		IN	SPL-1
		EX	SPL-1
15B		IN	SPL-1
		EX	SPL-1

VALVE TAPPETS

VALVE TAPPETS

Vehicle	OEM Ref. No.	Description
CUMMINS	3907240, 3925031, 3931623	6BT
DEUTZ/MAGIRUS	4149230	FL 413 APOLLO FL 513
DEUTZ/MNGIRUS	3371885	FL912-FL913
FORD	C7NN 6500B	TRACTOR
MERCEDES	327.054.0101	OM 360/A
MERCEDES	403.054.1801	OM401 404 407 409 421 424 OM427 429 441 444 447 449
MERCEDES	352.054.0501 344.054.7001	OM314/A OM352/A OM364/A/LA OM366/A/LA
MERCEDES	346.054.0201, 355.054.0101, 345.054.7001	OM346-OM355/A
PEUGEOT	0942-13	504-19-305
VOLVO	471037/421067	TRUCKS-T.I.R MOST MODELS
VOLVO	1.545.539 P01	-----

VALVE TAPPETS

Vehicle	OEM Ref. No.	Description
PERKINS	31434163	MOST ENGINES
SCANIA	1116635/131105	-----
SCANIA	1734073/1103985/ 1360369	-----
MERCEDES	4030501236/4030500936	BRACKET FOR ROCKERARM
MERCEDES	541-0501236	ACTORS-HXOR
DEUTZ/MAGIRUS	2233682	FL511
MAN	51.04301.00S9	D0224-D0226-D0824-DOS26
MAN	51.04301.0109	D-2876/D-2530/D2538
TATA	161211613	-----
HINO	1205939	-----

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